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RB6796941-201
Job Sheet 181506



7-30

Part No: RB6796941-201

Job Qty: 1 ea

Part Name: Puller Assembly/Starter Seal Removal Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/29/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6796941-201 Rev2 IPP Rev A 17.12.05 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs	8/13/18	8/13/18	0.00	0.20	Small Fab-9		MLC
120	QC	1 pcs	8/13/18	8/13/18	0.00	0.00	QC5		21 AUG 18-8-22
130	Packaging	1 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		21 AUG 23 2018
140	QC21-SA	1 Ea	8/13/18	8/13/18	0.00	0.00	QC21		21 AUG 23 2018

Part Op 110 - Assemble as per DWG. Sheet 1
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6796941-201-3	Plug	1 Ea (1 ea)	90-Start up Operation	5103745
RB6796941-201-4	Adapter	1 Ea (1 ea)	90-Start up Operation	5103385

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB6796941-201-3	1	0	0
	RB6796941-201-4	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/30/18 12:49 PM dart.logan.david



Container No: S104209



Part: RB6796941-201

Job No: 181506

Serial No/Batch: S104209

Revision: 2

Inspector:

Exp Date:

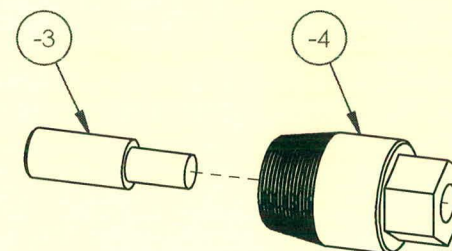
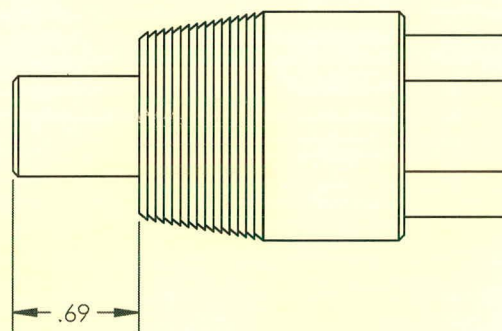
Instructions:

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Date: 08/22/10

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
F		MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/2011	RJC	RW
G		-3 CH'D MINOR Ø ON TAPER TO BE 1.027 ±.005. CH'D PRINT TOL TO MATCH ORIGINAL PRINT TOL.	2/14/2013	BIM	GE
2	17-0082	-201 DELETED ENGRAVE NOTE. -3, -4 ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. -4 CH'D DIM WAS .860 IS 3X .860, ADDED ENGRAVE NOTE.	4/7/2017	RJC	JAG



NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

DART AEROSPACE	
TITLE STARTER PULLER ASSY.	
DWG NO. RB6796941-201	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 04/07/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 04/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 04/10/2017	USED ON MODEL
APPROVED: JAG 04/13/2017	SEE NOTE 1
SCALE 1:1	DATE 7/17/2000
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	1		-3		PLUG	STRESSPROOF		2
	1		-4		ADAPTER	41L40		3

